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7	PLC	1 PLC PLC 2 PLC PLC 3 PLC PLC	1 2 3
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			11	198	198		4	4			3	
			8	144	144		4				4	
			8	144	144		4				4	
			10	148		148	2	2	2	2	2	
			6	108		108					6	
			2	36	36						2	
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			60	**1056**								
			12	216	216			6				
			6	108	108							
			6	108	108			6				
			6	108	108			6				
			2	40		40			4			
		PLC	4	60	60				6			
			4	60	60				6			
			4	60	60					6		

				4	60	60					6		
				48	**820**								
				6	100		100			6	4		
			CAD	6	96		96				6	2	
			+PLC	12	224		224			28			
				12	224		224				28		
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	+			**2**	60								
				176	**3120**								

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		14~18
		120~140

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				2
lg N ln N $\log_a N$				
				3

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$\sin^2 + \cos^2 = 1$ $\tan = \frac{\sin}{\cos}$				3
$2k$ + −				

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	/ * * ASCII * BIOS	/

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Internet

	* TCP/IP TCP/IP	
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		1. 2. 1 2 IP 3 4 5

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2				8
3				2
4				8

70

5				10
6				10
7				10
8				10
9				18

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10				14
12				16

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				4
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word , ppt , SWF ,
CAXA/UG/PROE/SWORKS , dwg ,
rm , (jpg\gif ,

75

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124

1		1. 2. 3.	1 2. 3.	8
2		1. 2. 3. 4. 5. 6.	1 2 3	28
3		1. 2. 3.		24

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		4 .		
4		1. 2. 3. 4. 5.	1 2 3.	28
5		1. V V V 2. 3. 4. 5. 6.	1 2 1 2 3 1 2 4	32

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word , ppt , SWF ,
CAXA/UG/PROE/SWORKS , dwg ,
rm , (jpg\gif ,

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word , ppt , SWF ,
CAXA/UG/PROE/SWORKS , dwg ,
rm , (jpg/gif ,

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1		20
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1		(1) (2) (3) (4) (5) (6) (7) (8) (9)		20
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